# PART

# Diagnostics and fault finding

This part provides information on diagnosing faults in Tait Orca 5000 handportables.

The information in the fault finding charts should be used in combination with the test facilities, and it may also be helpful to examine the radio programming software data using the programming system for Tait Orca 5000 conventional or trunked radios.

#### **Contents**

Test facilities	C-3
Error codes	C-3
Test commands	C-5
Calculating the parameters required for test command 101	C-7
Fault finding charts	
Radio cannot be switched on	C-9
Cannot change channel	C-10
No serial communication	C-11
Receive faults	C-12
Cannot transmit	C-13
No transmit audio	C-14

### **Test facilities**

Standard test facilities provide a way of testing the radio's functions independently of normal radio operation. A series of test commands can be sent to a radio in two ways:

- using the TOP calibration application; or
- using a terminal program.

See the *Tait Orca Calibration Application: User's Manual* or the program's online help for information on using the calibration system to send test commands to a radio.

When using a terminal program, use the following settings:

- baud rate: 9600
- number of data bits: 8
- number of stop bits: 1
- parity: none
- flow control: none.

To put the radio into computer-controlled test mode, send ^ (Shift-6), wait for a return prompt (v), then immediately send % (Shift-5). A (-) appears. You can then begin sending test commands to the radio.

A full list of test commands is given in Table C-1. Table C-2 shows how to calculate the parameters necessary for test command 101.

If using the calibration system to send test commands to a radio, the parameters for command 101 are automatically calculated from the frequency value entered.

#### **Error codes**

The errors you may receive while the radio is in test mode are outlined below. If the radio must be returned for repair (e.g. the DSP needs to be replaced), contact your Tait dealer for more information.

#### {C01}

An invalid command code has been received. Try sending the command again.

#### {C02}

A (valid) command code has been received but with invalid parameters. Check the parameters and try sending the command again.

#### {C03}

A (valid) command code has been received but it cannot be processed at this time. Try sending the command again.

If the error persists, turn the radio off, then on again and put the radio into test mode. If the error still persists, contact your Tait dealer.

#### {C04}

An error occurred during the initialisation of test mode. Turn the radio off, then on again and put the radio into test mode.

If the error persists, contact your Tait dealer.

#### {X01}

EPROM checksum error. The software code in the flash has been corrupted. Re-download the radio software.

If the error persists, the flash needs to be replaced. Contact your Tait dealer.

#### {X02}

Internal RAM failed. The RAM in the microprocessor is faulty and the microprocessor needs to be replaced. Contact your Tait dealer.

#### {X03}

External RAM failed. The RAM in the ASIC is faulty and the ASIC needs to be replaced. Contact your Tait dealer.

09/01 IPN: M5000-00-102 Test facilities C - 3

#### {X04}

The DSP is not responding. Check the DSP for pin connections.

If the error persists, the DSP needs to be replaced. Contact your Tait dealer.

#### {X05}

The DSP version number is incorrect. The radio software and DSP software are incompatible. The DSP needs to be replaced with a later version. Contact your Tait dealer.

#### {X06}

The MCU internal configuration is incorrect. Contact your Tait dealer.

#### {X09}

The prototype timer has expired. This error will only occur on prototype software releases when the radio usage time has expired.

New radio software must be downloaded into the radio and the new software must have a different software version number.

#### {X31}

Model configuration checksum error. This error indicates that the radio's model configuration checksum is incorrect. Contact your Tait dealer.

#### {X32}

Database checksum error. This error indicates that the radio's database checksum is incorrect. Contact your Tait dealer.

#### {X33}

ESN error. The radio's electronic serial number is incorrect. Contact your Tait dealer.

#### {X35}

Temperature is above the T1 threshold and turn down of transmit power is impending. Allow the radio to cool down before continuing.

#### {X36}

Temperature is above the T2 threshold and turn off of the transmitter is impending. Allow the radio to cool down before continuing.

#### {X37}

Voltage is less than the V1 threshold; the radio will give a low battery warning. Replace the battery or use a DC service adaptor.

#### {X38}

Voltage is less than the V2 threshold. The radio turns itself off after indicating this error and so will be unable to respond to the reset command character.

Replace the battery or use a DC service adaptor.

C - 4 Test facilities 09/01 IPN: M5000-00-102

Table C-1: Test commands

Function	Description	CCTM code	Parameters
Signalling	Set modem to send zeros	10	None
	Set modem to send ones	11	None
	Set modem to send preamble	12	None
	Disable modem signalling	13	None
	Read modem receive string (continuous)	14	None
	Disable all signalling	15	None
	Enable subaudible signalling	16	None
	Read subaudible signalling decode status	17	Returns: 0 = signal not detected, 1 = signal detected
Mute	Force Rx audio muted	20	None
	Force Rx audio unmuted	21	None
	Mute DSP input	22	None
	Unmute DSP input	23	None
	Let squelch control Rx audio	24	None
	Read RX_BUSY status	25	Returns: 0 = busy inactive,
			1 = busy active
	Relax Rx mute control	26	None
Rx/Tx	Inhibit PA (transmit mode)	30	None
	Enable PA (transmit mode)	31	None
	Set radio to Rx	32	None
	Set radio to Tx	33	None
	Set transmit to low power	34	None
	Set transmit to mid power	135	None
	Set transmit to high power	35	None
	Set transmit to max power	36	None
	Set transmit to no power	137	None
	Activate economy mode	42	None
	Deactivate economy mode	43	None
	Read battery level	46	Returns: 0 to 255
	Read temperature level	47	Returns: 0 to 255
	Set keypad test on	50	None
	Set keypad test off	51	None
	Set display test on	52	IN: 0, 1, 2 or 3
	Set display test off	53	None
	Read averaged RSSI level	63	Returns: 0 to 255
	Read L1 threshold	64	Returns: 0 to 255
	Read L2 threshold	65	Returns: 0 to 255
Miscellaneous	Select normal micro clock	70	None
miscellarieous	Select hormal micro clock Select birdie micro clock	70 71	None
	Read synth lock status	72	Returns: 0 = not in lock, 1 = in lock
	Disable internal speaker	74	2 III 100K
	Enable internal speaker	7 <del>4</del> 75	
	Stop the MCU clock	75 79	None
	Select wide band	84	None
	Select wide band Select medium band	85	None
	Select medium band Select narrow band	86	None
	Select city squelch	88	None
(continued on next page)	Select country squelch	89	None

Table C-1: Test commands (continued)

Function	Description	CCTM code	Parameters
Radio info	Read radio serial number	94/131	Returns: 6 digit number (hex)
	Read DSP software version number	132	Returns: 4 digit number (hex)
	Read radio software version number	96	Returns: 4 digit number
	Read radio type	130	Returns: radio type (P or M), frequency band (B-J), channel spacing (1 or 2)
	Read radio hardware version number	133	Returns: 4 digit number
Synth	Load absolute synth frequency	101	tttttt T rrrrrr R F (see Table C-2)
	Load synth reference divider	102	8 to 16383
	Load synth prescaler	103	0 = 64/65 1 = 128/129
Config	Set volume pot	110	0 to 255
	Set transistor gate bias	111	0 to 255
	Set TCXO mod	112	0 to 255
	Set VCO mod	113	0 to 255
	Set Tx power level	114	0 to 255
	Set TCXO coarse frequency	115	0 to 255
	Set TCXO fine frequency	116	0 to 255
	Set Rx front end tuning	117	0 to 255
	Set squelch threshold	118	0 to 255
	Set CTCSS modulation	120	0 to 32767
	Set DCS modulation	121	0 to 32767
	Set FFSK modulation	122	0 to 32767
	Set Selcall modulation	123	0 to 32767
	Set DTMF modulation	124	0 to 32767
	Set voice modulation	125	0 to 32767
	Force DCS signalling (023 tone)	126	None
	Force CTCSS signalling (67.0 Hz)	127	None
	Force Selcall signalling (2000 Hz for 2 seconds)	128	None
	Force DTMF signalling (tone A)	129	IN: 1 = start encoding, 0 = stop encoding
	Read calibrated volume setting	136	Returns: 0 to 255
	Select bottom microphone	138	None
	Select top microphone	139	None
	Disable both microphones	140	None
	Enable both microphones	141	None

C - 6 Test facilities 09/01 IPN: M5000-00-102

## Calculating parameters for test command 101

Enter the parameters in the format tttttt T rrrrrr R F

- tttttt represents the transmit frequency See Example 1
- T and R represent channel spacing
  - 0 = 5 kHz
  - 1 = 6.25 kHz
- rrrrrr represents the receive frequency See Example 2
- F indicates whether the test command changes the calibration values
  - 0 = do not change calibrated values
  - 1 = recalculate the calibrated values based on new frequencies

Note: tttttt and rrrrrr may be up to 6 digits long.

## Example 1: Calculating tttttt for an H band radio

 $tttttt = \frac{transmit\ frequency\ (MHz)}{channel\ spacing\ (MHz)}$ 

- $= \frac{461.025 \text{ MHz}}{6.25 \text{ kHz}}$
- $= \frac{461.025 \times 10^6 \text{ Hz}}{6.25 \times 10^3 \text{ Hz}}$
- = 73764

## Example 2: Calculating rrrrrr for an H band radio

rrrrrr = 
$$\frac{\text{receive frequency (MHz) - *IF (MHz)}}{\text{channel spacing (MHz)}}$$
$$= \frac{461.025 \text{ MHz - }45.1 \text{ MHz}}{6.25 \text{ kHz}}$$
$$415.925 \times 10^6 \text{ Hz}$$

 $= \frac{}{6.25 \times 10^3 \text{ Hz}}$ = 66548

Note: IF depends on the radio's switching band.

- For A, B, C and D bands radios, the IF is 21.4 MHz.
  \*(For A band, add the IF (MHz) in the formula (radio uses high side injection).)
- For E, F, G, H, I, J and K band radios, the IF is 45.1 MHz.

09/01 IPN: M5000-00-102 Test facilities C - 7

## **Fault finding charts**

The fault finding charts in Figures C-1 to C-6 address the faults you are most likely to find.

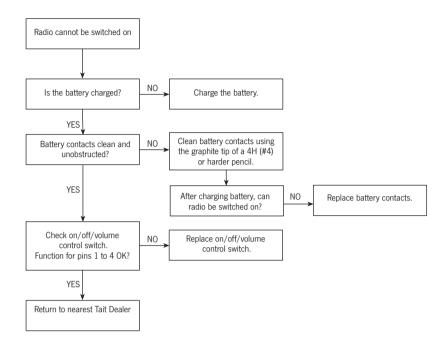
If you experience other faults that do not fall into these categories, contact your Tait dealer.

#### They are:

- radio cannot be switched on;
- cannot change channel;
- no serial communications;
- receive faults;
- cannot transmit; and
- no transmit audio.

C - 8 Fault finding charts 09/01 IPN: M5000-00-102

Figure C-1: Fault finding - Radio cannot be switched on



09/01 IPN: M5000-00-102 Fault finding charts C - 9

Figure C-2: Fault finding - Cannot change channel

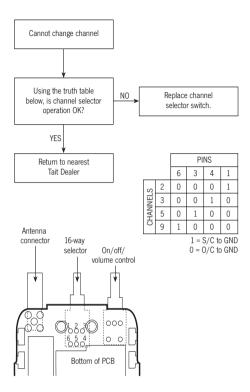
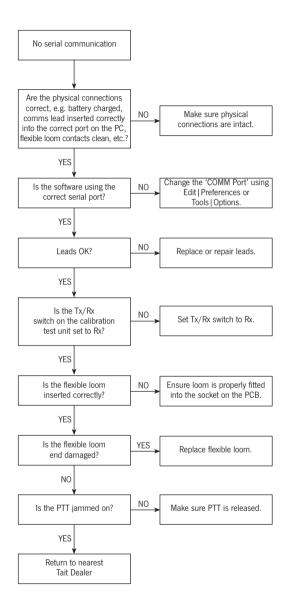


Figure C-3: Fault finding – No serial communication



09/01 IPN: M5000-00-102 Fault finding charts C - 11

Figure C-4: Fault finding - Receive faults

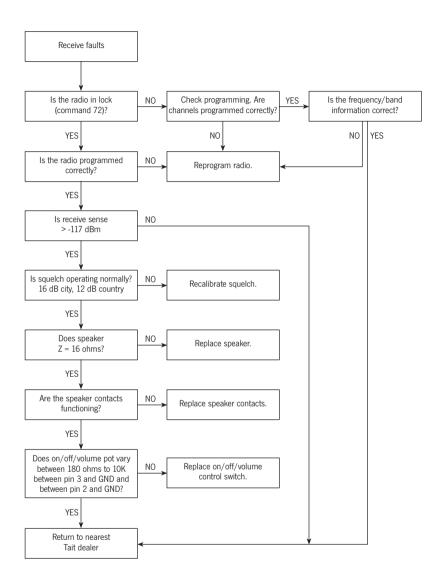
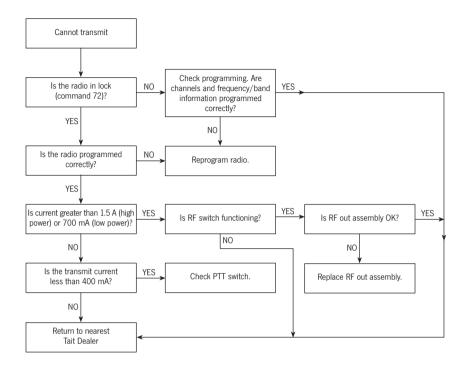


Figure C-5: Fault finding - Cannot transmit



09/01 IPN: M5000-00-102 Fault finding charts C - 13

Figure C-6: Fault finding - No transmit audio

